

Prime
Flex

Prime
Rez

Prime
Gel

Prime
Bond

Prime
Coat

Joint
Shield

Prime
Guard

Prime
Patch

PRIME GEL™ 2500 QUICK BOND

Fast setting, cold weather, high strength epoxy adhesive

ADVANTAGES:

- Extremely fast cure - even at sub zero temperatures
- Higher compressive, bond, and tensile strength than concrete
- Super smooth non sag paste consistency (no grit)
- Moisture insensitive
- Good Chemical Resistance

CONFORMS TO:

- ASTM C-881 Type I and II, Grade 3, Class A and B

PACKAGING:

- 1:1 "Quick Mix" Cartridges - Case of 10

DESCRIPTION AND USES:

Detailed Description

Prime Gel 2500 is an extremely fast setting, smooth consistency two component epoxy gel adhesive that won't sag, run or drip in vertical or overhead applications.

Technical Description

Two Component, 100% solids, paste consistency, multi-purpose epoxy resin adhesive.

Uses

- Surface seal of cracks in concrete, masonry, stone, and wood prior to injection.
- Bonding materials such as concrete, steel, wood, stone, and masonry.
- Grouting dowel bars, bolts, pins, etc.

TEST DATA:

Compressive Strength	ASTM D-695	8,200
Compressive Modulus of Elasticity	ASTM D-695	282,000
Tensile Strength	ASTM D-638	5,500
Tensile Modulus of Elasticity	ASTM D-638	367,000
Tensile Elongation	ASTM D-638	1.9%
Bond Strength (Dry Cure) - 2 Day	ASTM C-882	3,060
Bond Strength (Dry Cure) - 14 Day	ASTM C-882	3,400
Shore Hardness	D Scale	85 D
Water Absorption	ASTM D-570	0.8%

PHYSICAL PROPERTIES:

Physical Properties 73° F- Liquid

Consistency Non Sag Paste
Color Concrete Gray

Pot Life	60 Grams	1/2 Gallon	Tack Free-1/8"
90° F	2 min	2 min	10 min
73° F	3 min	3 min	11 min
50° F	4 min	3 min	11 min

COVERAGE:

- 1/8" thick = 12 s.f. per gallon
- 3" x 1/8" = 48 linear feet per gallon

GENERAL GUIDELINES:

- Material Preparation:** Store material overnight to precondition to 70°-80° F prior to use.
- Mix Ratio:** A:B = 1:1 by volume
- Mixing Procedures:** **Manual Mixing:** Only mix the amount of material that can be used within the pot life. Thoroughly mix materials using a low speed drill with a mixing paddle. Scrape the sides and bottom of the pail while mixing. Note: Larger batches exotherm and set up faster than small batches.
- Pump Application:** This product is ideally suited for use with the "Quick Mix" cartridge system. 10 gallon units packaged for use with extruder pump equipment.
- Surface Preparation:** Surfaces must be clean and free of any dust, oil, grease, curing compounds, or any other contaminants. Mechanical or blast cleaning is recommended whenever possible.
- How To Use:** For more info, see www.primeresins.com/primepractices.php
- Personal Protection:** "B" Component contains amines and may cause severe burns upon skin contact for any length of time. Wear Safety Glasses, gloves, avoid skin contact, do not ingest, for professional use only, see Material Safety Data Sheet.
- Cleanup:** Clean off of skin with soap and water immediately. Cleanup uncured material from tools with Prime Flex Eco Flush.
- Environmental Protection:** Cured material is environmentally safe. Dispose of in approved landfill. Clean up any spilled liquid material and dispose of according to local, state, and federal guidelines.
- First Aid:** **Eye Contact:** Immediately flush with large amounts of water. Seek medical attention. **Inhalation:** Move to fresh air if symptoms occur. If breathing is difficult, seek medical attention. **Ingestion:** Seek medical attention immediately. **Skin Contact:** Wipe off contaminated area and wash with soap and water.
- Limitations:** Cold temperatures will increase viscosity. Material that is off ratio or not mixed thoroughly will not cure to full strength and may remain tacky indefinitely. Not for use as an exterior joint sealant.
- Warranty:** Prime Resins warrants its products to be free from manufacturing defects and that products meet the published characteristics when tested in accordance with ASTM and Prime Resins standards. No other warranties by Prime Resins are expressed or implied, including no warranty of merchantability or fitness for a particular purpose. Prime Resins will not be liable for damages of any sort resulting from any claimed breach of warranty. Prime Resins' liability under this warranty is limited to replacement of material or refund of sales price of the material. There are no warranties on any product that has exceeded the "shelf life" or "expiration date" printed on the package label.
- Storage:** Store in dry environment between 40° and 80° F. Do not allow product to freeze. Shelf Life: 12 months from date of manufacture in unopened containers properly stored. Protect from moisture.
- Shipping Information:** Shipping Class: Motor Freight Class 60
Hazard Classification: ORM-D
- Manufacturer Information:** This product is manufactured by Prime Resins under strict quality assurance practices at our Conyers, GA facility.



www.primeresins.com

2291 Plunkett Road Tel: (770) 388-0626
Conyers, GA 30012 Fax: (770) 388-0936

24 / 7 TECH SUPPORT 800-321-7212